



# 慶祥機械工業股份有限公司

CHING HSYANG MACHINERY INDUSTRY CO., LTD



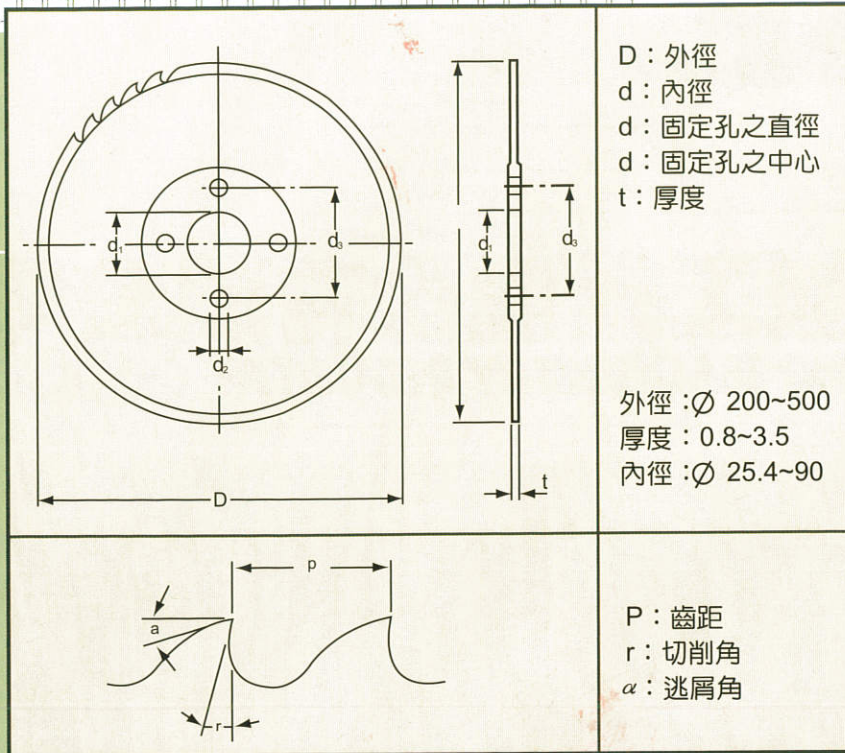
CHING HSYANG  
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### 高速鋼圓鋸片

#### HIGH SPEED STEEL CIRCULAR SAW BLADE



型式	齒型
直型齒 STRAIGHT TEETH	
交互齒 CURVED TEETH	
高低齒 HIGH-LOW CURVED TEETH	

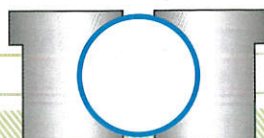
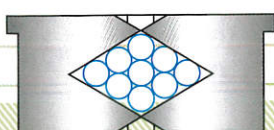
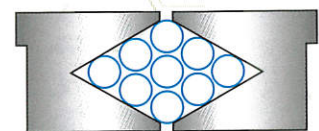
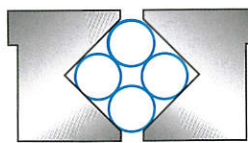
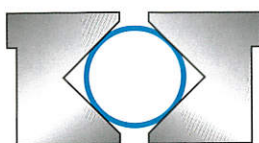
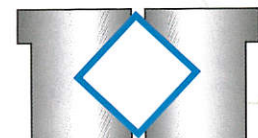
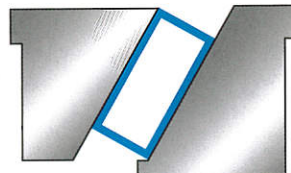
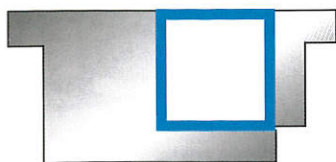
### 處理方式

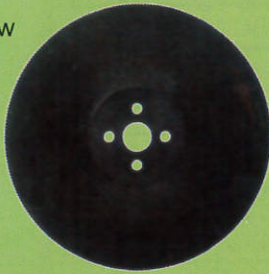
蒸氣處理	切斷鋼鐵材之標準處理
氮化處理	耐磨性佳，適合切斷難削材及精密的非鐵金屬材料
鈦處理	耐磨性佳，適合切斷難削材

### 最好夾持方式

#### THE BEST CLAMPING METHOD

配合下列夾具能提昇切削速度、減低毛邊、減少鋸片磨損。

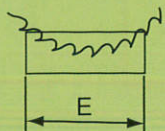
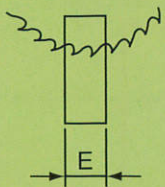
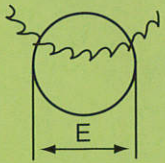


**鋸切材料選購對照表**
**PURCHASING CROSS-REFERENCE LIST OF SAWING AND CUTTING MATERIALS**
**HSS鋸片**  
HSS Metal saw

**MSS鋸片**  
MSS Metal saw

**TIN鋸片**  
TIN Metal saw

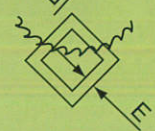
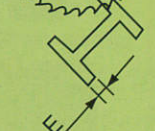
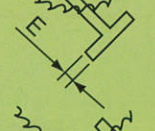
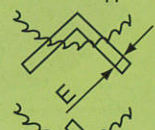
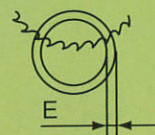
**鋸片齒數對照表**
**HSS METAL SAW/PITCH(P) AND TEETH NUMBER(Z) TABLE**

外徑 Ø(MM) 厚度(MM) 齒數 Pitch	250	275	300	315	350	360	370	400	450	500	Tooth From
	1.0,1.2,1.5,1.6,2.0	1.2,1.6,2.0,2.5	1.6,2.0,2.5	2.0,2.5	2.5,3.0	2.5	2.5,3.0	2.5,3.0,3.5	3.0,3.5	3.0,3.5,4.0	
3P	260	280	300	320	360	360	360				BW
3.5P	220	240	260	280	300	320	340	380			
4P	200	220	220	240	280	280	280	300	340		BW
5P	160	180	180	180	220	220	220	240	280	320	BW
6P	120	140	160	160	180	180	180	200	220	260	C
7P	110	120	140	140	160	160	160	180	200		C
8P	100	110	120	120	140	140	140	160	180	200	C
9P	90	100	100	110	120	120	120	140	160		C
10P	80	90	90	100	110	110	110	120	140	160	C
12P	64	70	80	80	90	90	100	100	110	130	C
14P		64	70	70	80	80	80	90	100	110	C
15P			60	64	70	70	80	80	90		C
16P				60	60	70	70	80	90	100	C
18P								70	80	90	C

**實心材料**  
Secciones macizas  
solid sections


材料厚度 E	齒距 Pase Nominal Pitch										
	2.5	3	3.5	4	5	6	8	10	12	16	
4	●	●	○								
6			○	●	○						
8				●	○	○					
10				●	○	○					
15				○	○	●	○	○			
20					○	●	○	○			
30						○	●	○	○	○	
40						○	○	●	○	○	
60							○	○	●	○	
80								○	○	●	
100									○	○	

**管件材料**

 Perfiles tubos  
Perfiles and tubes


工件厚度 E	齒距 Pase Nominal Pitch										
	2.5	3	3.5	4	5	6	8	10	12	16	
1	○	●	○								
1.5		○	●	○							
2		○	●	●							
3				○	●	●					
4				○	●	●					
5					○	●	●				
6					○	●	●				
8						○	●	●			
10							○	●	●		
12								○	●	●	

● 最適合之數值 Values are the preferable ones. ○ 尚可採用之數值 Values are possible, taking the relevant precaution.

**鎢鋼鋸片**

**SPECIFICATION OF TUNGSTEM-STEEL SAW BLADE**

規 格	用 途
225mmX60Px2.2	鋁用 BT/BC 10
225mmX100Px2.2	鋁用 BT/BC 10
305mmX60Px2.6	鋁用 BT/BC 10
305mmX80Px2.6	鋁用 BT/BC 10
305mmX100Px2.6~3.0	鋁用 BT/BC 10
305mmX120Px2.6~3.0	鋁用 BT/BC 10
355mmX50Px3.0~3.2	鋁用 BT/BC 10
355mmX80Px3.0~3.2	鋁用 BT/BC 10
355mmX100Px3.0~3.2	鋁用 BT/BC 10
355mmX120Px3.0~3.2	鋁用 BT/BC 10
405mmX50Px3.2	鋁用 BT/BC 10
405mmX60Px3.2	鋁用 BT/BC 10
405mmX80Px3.2	鋁用 BT/BC 10
405mmX100Px3.2	鋁用 BT/BC 10
405mmX120Px3.2	鋁用 BT/BC 10
455mmX50Px3.4	鋁用 BT/BC 10
455mmX60Px3.4	鋁用 BT/BC 10
455mmX80Px3.4	鋁用 BT/BC 10
455mmX100Px3.4	鋁用 BT/BC 10
455mmX120Px3.4	鋁用 BT/BC 10
505mmX60Px3.8	鋁用 BT/BC 10
610mmX60Px4.0	鋁用 BT/BC 10

**鎢鋼鑲齒鋸片**

**Tungsten steel metal saw**

